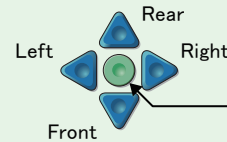


- Design selection screen
- Design Information
- Needle bar drive / pause
- To return / advance the frame
- Manual Color Change
- Manual Operation



- Speed switching**
- Low speed
 - Medium speed
 - High speed (Pressing continuously)



- Return to the main screen
- USB memory screen
- Data Edit
- Needle Bar Selection
- Design Data Conversion

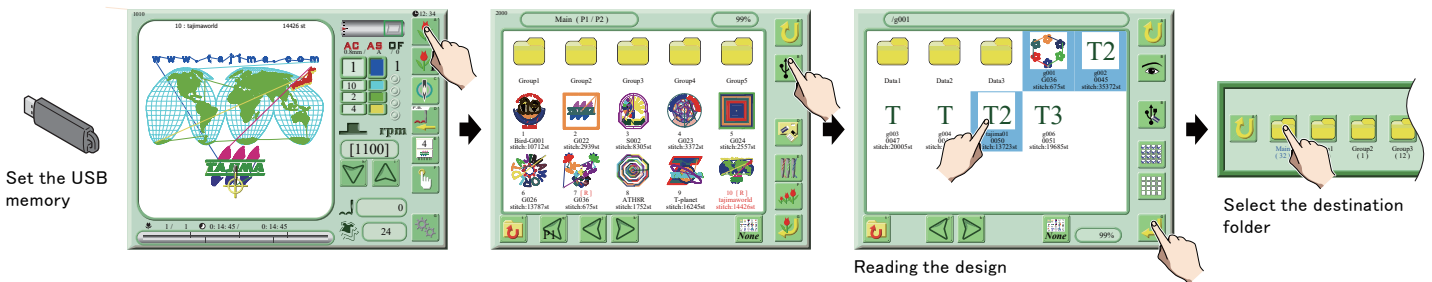
- Changing maximum r.p.m.
- Parameter setting

- To close the folder
- To return to the main page
- Page switching
- Reordering of designs
- Data Set

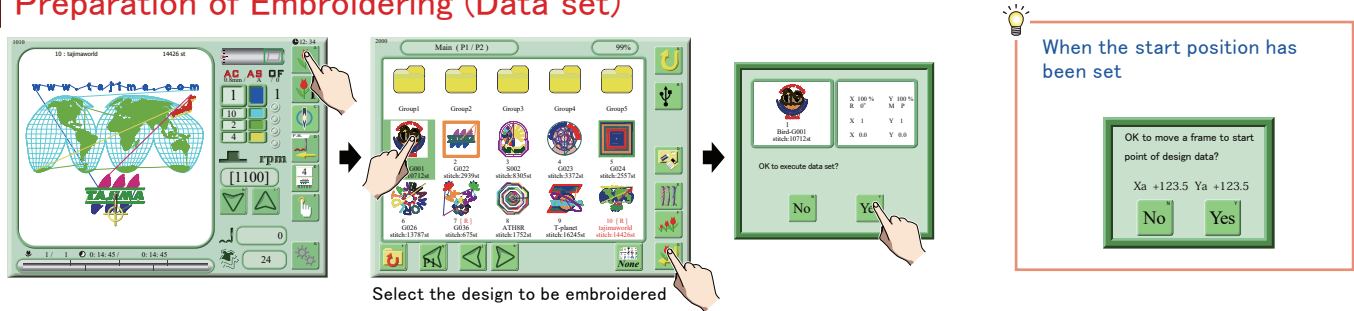
BASIC OPERATION

For operation details, refer to the user's manual.
Contents of display differ depending on model.

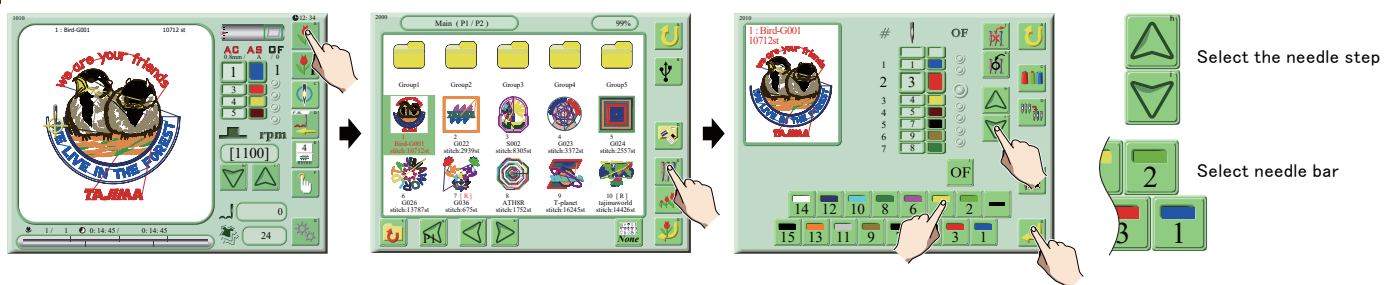
1 Reading Design (Data Input)



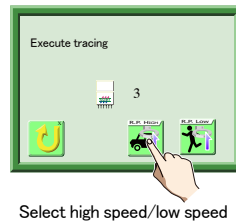
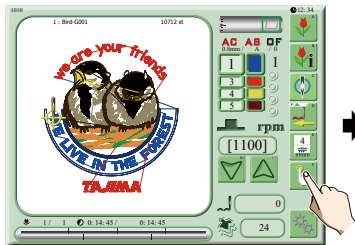
2 Preparation of Embroidering (Data set)



3 Needle Bar Selection



4 Trace

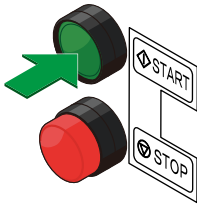


Select high speed/low speed

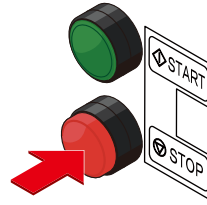


When the design data does not fit into the embroidery space by performing Trace confirmation, change the start position.

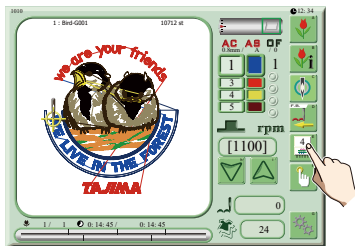
5 Start Operation



To stop the machine

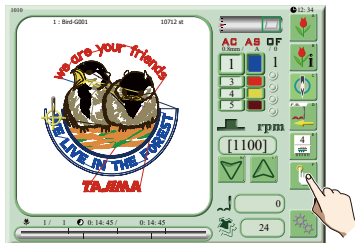


A Manual Color Change



Select needle bar

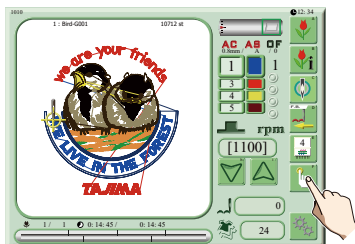
B Manual Thread Trimming



Execute ATH.
(Under T, Upper/Under T)

Select Under T/Upper and Under T

C Manual Offset



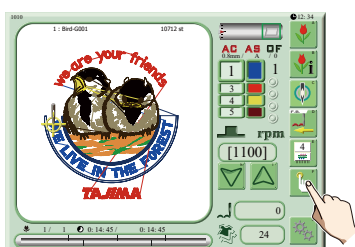
OK to execute offset return?

Xr : 0.0mm Yr : 0.0mm

No

Yes

D Presser Foot Setting (TMBR2/TMBU2)



Presser Foot Setting

Lower Dead Point	0.8 mm	Any
Stroke mode	A	0.8 mm
Stroke	5.0 mm	
Timing	30°	
F/B L.D. point	5.0 mm	

Set the presser foot lower dead point